

PANEL CONDITION	FIRST COAT	TOP COAT	NUMBER OF COATS	DRY FILM IN MICRON S	240 HOURS	500 HOURS	1000 HOURS	1500 HOURS	2000 HOURS	3000 HOURS	4000 HOURS
1	RUSTED 40 μ	KR PRIMEX KILLRUST	NONE	3	150 μ	NO BLISTERS ASTM 714 #10 X SCRATCH NO DEGRADING	NO BLISTERS ASTM 714 #10 X SCRATCH NO DEGRADING	NO BLISTERS ASTM 714 #10 X SCRATCH NO DEGRADING	LIGHT BLISTERING #6 MEDIUM X SCRATCH O.K.	BLISTERING #6 MEDIUM X SCRATCH O.K.	LIGHT BLISTERING #8 MEDIUM X SCRATCH O.K.
2	SANDBLAST PER sp5	TAMBOUR ANTIRUST	TAMBOUR ETITAN 2	1	50 μ 80 μ	NO BLISTERS ASTM 714 #10 X SCRATCH NO DEGRADING	HEAVY BLISTERING #6 X SCRATCH DEGRADED	TEST ENDED			
3	RUSTED 40 μ	AMERLOCK 400 EPOXY		1	150 μ	NO BLISTERS ASTM 714 #10 X SCRATCH NO DEGRADING	SOME BLISTERS ASTM 714 #8 X SCRATCH NO DEGRADING	TEST ENDED			
4	RUSTED 40 μ	TAMBOUR RUSTBLOCK EPOXY		1	150 μ	NO BLISTERS ASTM 714 #10 X SCRATCH NO DEGRADING	SOME BLISTERS ASTM 714 #8 X SCRATCH DEGRADED	TEST ENDED			
5	RUSTED 40 μ	KILLRUST 60 μ 2 COATS	BASF 400 EPOXY	1	120 μ	NO BLISTERS ASTM 714 #10 X SCRATCH NO DEGRADING	NO BLISTERS ASTM 714 #10 X SCRATCH NO DEGRADING	NO BLISTERS ASTM 714 #10 X SCRATCH NO DEGRADING	NO BLISTERS ASTM 714 #10 X SCRATCH NO DEGRADING	NO BLISTERS ASTM 714 #10 X SCRATCH NO DEGRADING	NO BLISTERS ASTM 714 #10 X SCRATCH NO DEGRADING
6	RUSTED 40 μ	KILLRUST 90 μ 2 COATS	AMERLOCK 400 EPOXY	1	180	NO BLISTERS ASTM 714 #10 X SCRATCH NO DEGRADING	NO BLISTERS ASTM 714 #10 X SCRATCH NO DEGRADING	TEST ENDED	TEST ENDED		

	PANEL CONDITION	FIRST COAT	TOP COAT	NUMBER OF COATS	DRY FILM IN MICRON S	240 HOURS	500 HOURS	1000 HOURS	1500 HOURS	2000 HOURS	3000 HOURS	4000 HOURS
7	RUSTED 40 $\mu$	KILLRUST 60p 2 COATS	BASE 600 POLYURETH ANE	1	60 $\mu$	NO BLISTERS ASTM 714 #10 XSCRATCH NO DEGRADING	NO BLISTERS ASTM 714 #10 XSCRATCH NO DEGRADING	NO BLISTERS ASTM 714 #10 XSCRATCH NO DEGRADING	SOME BLISTERS ASTM 714 #9 XSCRATCH NO DEGRADING	SOME BLISTERS ASTM 714 #6 XSCRATCH NO DEGRADING	BLISTERING ASTM 714 #6 XSCRATCH NO DEGRADING	TEST CONTINUING
8	RUSTED 40 $\mu$	KILLRUST 60p 2 COATS	AMERCOAT 450 S POLYURETH ANE	1	60 $\mu$	NO BLISTERS ASTM 714 #10 XSCRATCH NO DEGRADING	NO BLISTERS ASTM 714 #10 XSCRATCH NO DEGRADING	SOME BLISTERS ASTM 714 #9 XSCRATCH NO DEGRADING	SOME BLISTERS ASTM 714 #9 XSCRATCH NO DEGRADING	SOME BLISTERS ASTM 714 #6 XSCRATCH NO DEGRADING	BLISTERING ASTM 714 #6 XSCRATCH NO DEGRADING	TEST CONTINUING
9	RUSTED 40 $\mu$	KILLRUST 60p 2 COATS	NIRLET UNICRIL POLY. ACRYLIC	1	60 $\mu$	NO BLISTERS ASTM 714 #10 XSCRATCH NO DEGRADING	NO BLISTERS ASTM 714 #10 XSCRATCH NO DEGRADING	SOME BLISTERS ASTM 714 #9 XSCRATCH NO DEGRADING	SOME BLISTERS ASTM 714 #9 XSCRATCH NO DEGRADING	SOME BLISTERS ASTM 714 #6 XSCRATCH NO DEGRADING	BLISTERING ASTM 714 #6 XSCRATCH NO DEGRADING	BLISTERING ASTM 714 #6 XSCRATCH NO DEGRADING
10	RUSTED 40 $\mu$	KILLRUST 60p 2 COATS	NIRLET SUPERMAIL 98	2	80 $\mu$	NO BLISTERS ASTM 714 #10 XSCRATCH NO DEGRADING	NO BLISTERS ASTM 714 #10 XSCRATCH NO DEGRADING	SOME BLISTERS ASTM 714 #9 XSCRATCH NO DEGRADING	SOME BLISTERS ASTM 714 #9 XSCRATCH NO DEGRADING	BLISTERING ASTM 714 #4 XSCRATCH NO DEGRADING	TEST SUSPENDED	
11	SANDBLAST SP-5	NIRLET ZINCHROMATE 1 COAT 60p	NIRLET SUPERMAIL 96	2	60 $\mu$	A	BLISTERING ASTM 714 #6 XSCRATCH NO DEGRADING	BLISTERING ASTM 714 #4 XSCRATCH NO DEGRADING	TEST SUSPENDED			

FIG. 1B

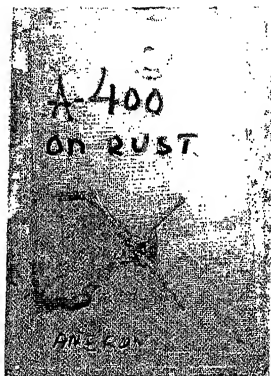


FIG. 2A

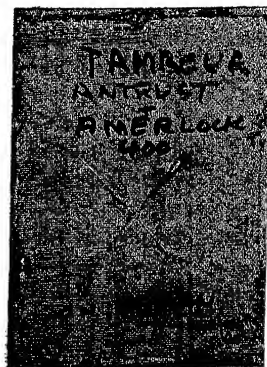


FIG. 2B

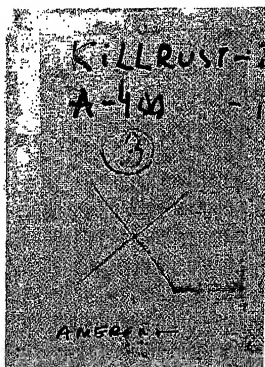


FIG. 2C

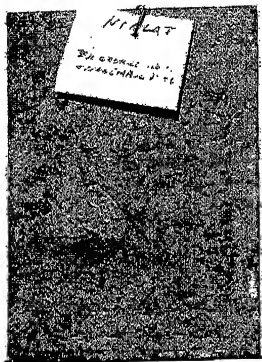


FIG. 3A

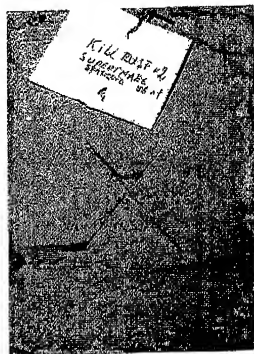


FIG. 3B

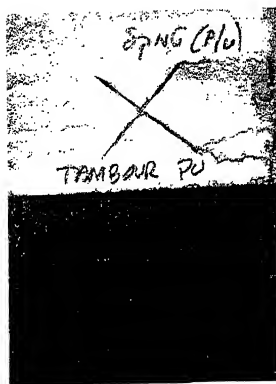


FIG. 4

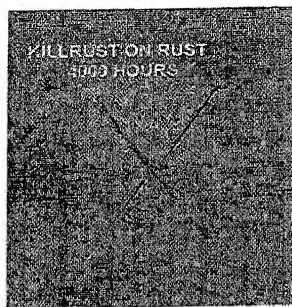


FIG. 5

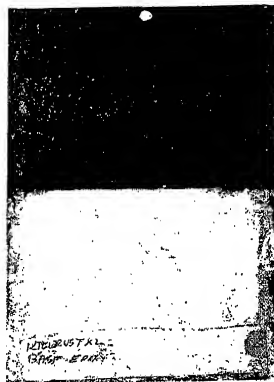


FIG. 6

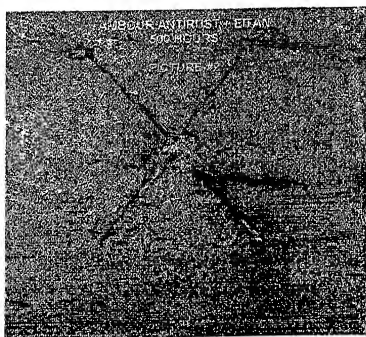


FIG. 7